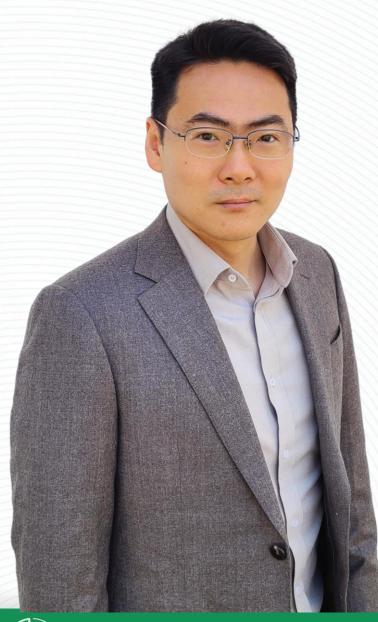


Innovationen und aktuelle Entwicklungen für die Zertifizierung von Windenergieanlagen in der IECRE Innovations and Developments for the certification of wind turbines within IECRE

Yutong Huang, windtest grevenbroich gmbh



Yutong Huang



■ Dipl.-Ing. Engineering Mechanics Beijing University of Technology

IECRE Assessor for Power Performance and

Mechanical Loads

deputy convener of SG551

Principal Engineer windtest grevenbroich CTO windtest north-america ■ Since 2023

2012 - 2022

Deputy Head of RE Test Department CGC (China General Certification Center)
Power Performance, Loads, Software Development

Participation TC88 IEC working groups Other

International cooperation work

+49 151-171-324-44 Contact

yutong.huang@windtest-nrw.de



At a glance

















International experience

6,863 realised projects around the globe

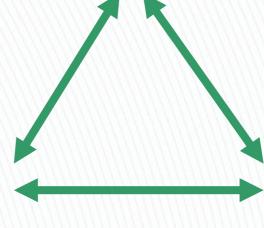




Certification in good old times

- Accreditation varies in procedures
- Accreditation varies in quality
- Assessments vary in quality
- Value of certificates ?
- End user ?
- Equal influence ?

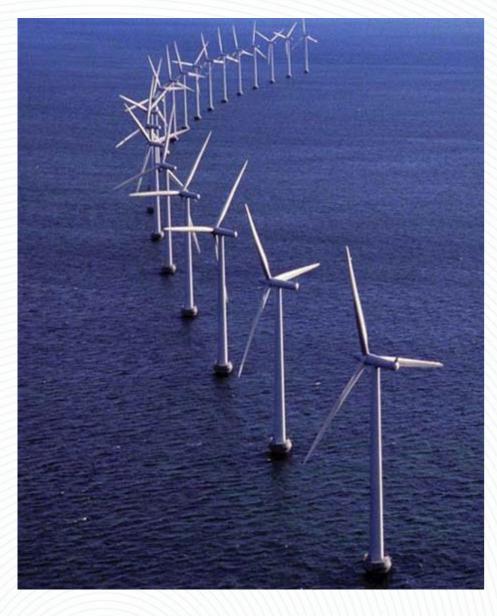
Turbine producer



Accredited certification body IEC 17065

Accredited test lab IEC 17025

Sectors: wind, PV, marine energy







■ 2012: Launch

■ 2015: Start of operation

2023: 480 Certificates

Vestas Siemens Gamesa

■ GE Enercon Envision

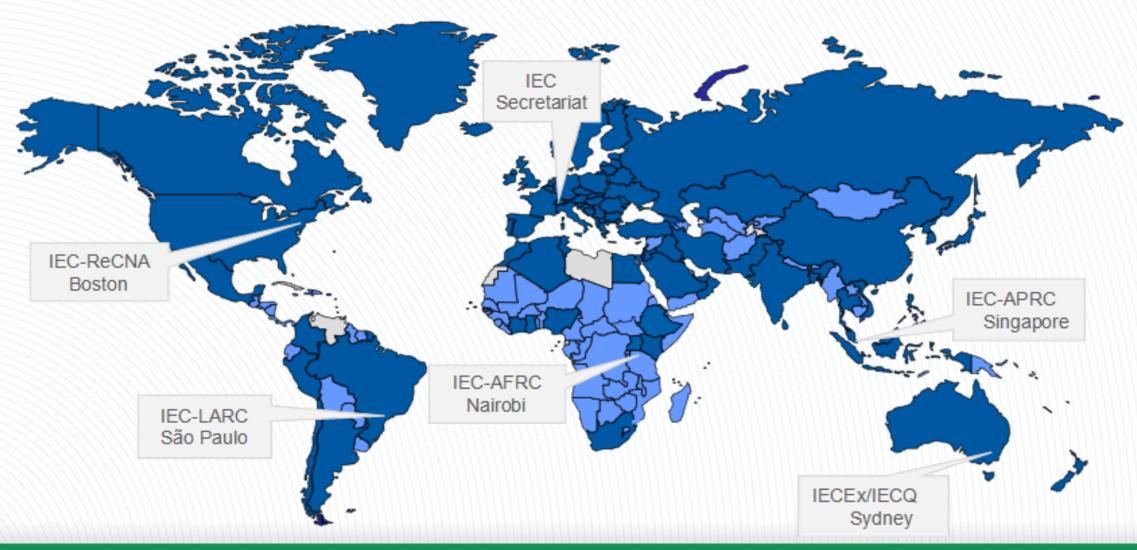
■ Goldwind Suzlon

■ LM



IEC family

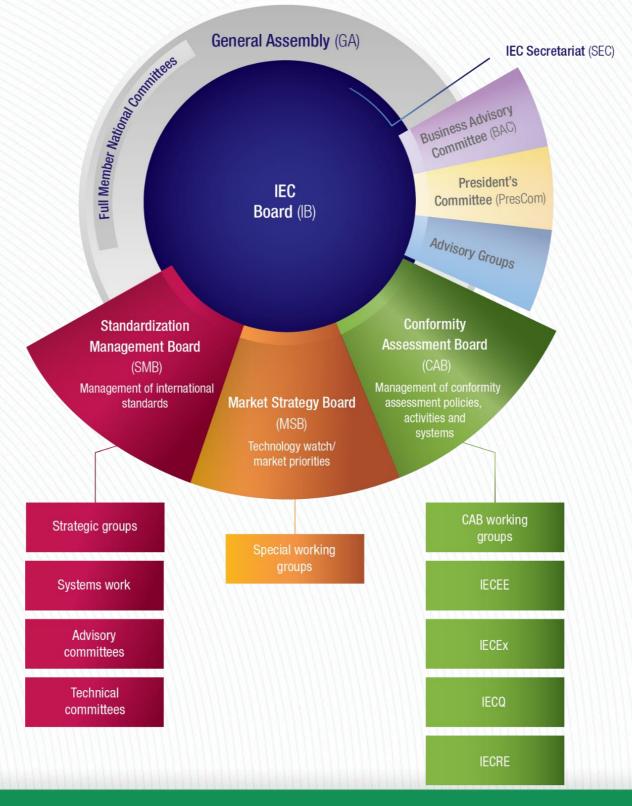
Global reach: 174 countries (88 members – 86 affiliates)





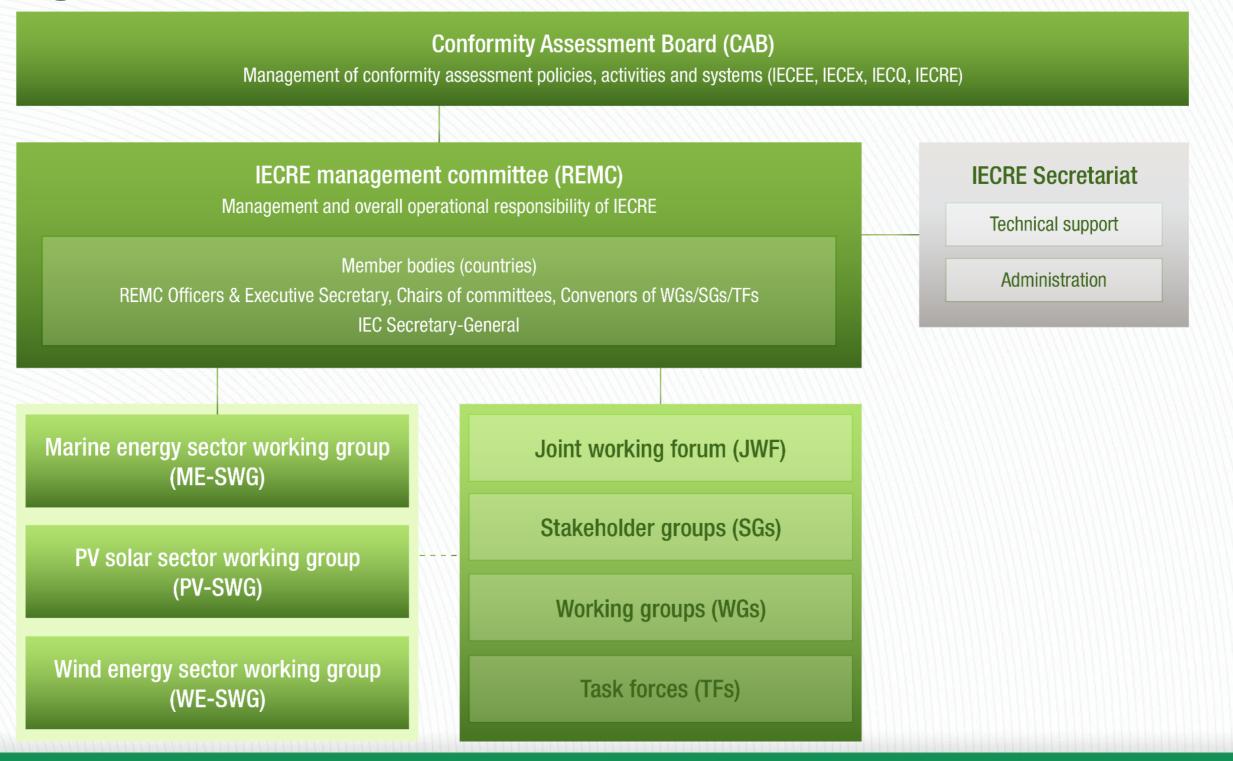
IEC

Management Structure





IECRE Management Structure





IECRE Management Structure





IECRE 16 National Membership Countries

As per IEC CA 01, basic rules, countries listed as voting Members are identified with the "star" icon.

Countries listed as non-voting Members are identified with the "eye" icon.

Country	Name	Voting member	0	Marine energy	\$ Solar energy	Wind energy
Australia	Joint Accreditation System of Australia and New Zealand (JAS-ANZ)	Ü			1	
Belgium	CEB-BEC	*		1		
China	Certification and Accreditation Administration of the People's Republic of China (CNCA)	s 😝			1	1
Denmark	IEC National Committee of Denmark	3				1
France	LCIE by Delegation from the IEC NATIONAL COMMITTEE of FRANCE	•		1		1
Germany	IEC National Committee of Germany	*			1	1
India	Bureau of Indian Standards	3			1	1
Italy	CEI - Comitato Elettrotecnico Italiano			1	1	1
Japan	IEC National Committee of Japan			1	1	1
Korea, Republic of	IEC National Committee of Korea, Republic of				1	1
Netherlands	IEC National Committee of Netherlands					1
Saudi Arabia	SASO (Saudi Standards, Metrology and Quality Org.)				1	1
Spain	IEC National Committee of Spain				1	1
United Arab Emirates	Ministry of Industry and Advanced Technology (MoIAT)				1	
United Kingdom	UK Committee for IECRE			1		1
United States of America	USNC/IECRE	*		1	1	1
Showing 1 to 16 (Total 16 entries)			1-5000			



11 Certification Bodies

Country	Name	Marine energy	Solar energy	Wind energy	
China	China General Certification Center (CGC)		1	1	
China	China Quality Certification Centre		1	1	
China	China Classification Society Certification Co., Ltd. (CCSC)			1	
France	Bureau Veritas Certification France			1	
Germany	UL Solutions			1	
Germany	WindGuard Certification GmbH			1	
Germany	TÜV SÜD Industrie Service GmbH			1	
Germany	TÜV NORD CERT GmbH			1	
Germany	DNV Renewables Certification			1	
Germany	TÜV Rheinland Industrie Service GmbH			1	
United Kingdom	Lloyd's Register Marine Limited	1		1	
Showing 1 to 11 (Total 11 entries)					



36 Test Labs & Customer Test Facilities

Test Labs

_	col rano	
	Country	Name
	China	CEPRI – China Electric Power Research Institute
	China	National Wind Energy Testing & Certification (Tianjin)Co., Ltd.
	China	SERCAL- Shanghai SERCAL New Energy Technology Co Ltd
	China	China Classification Society Certification Co., Ltd. (CCSC)
	China	Beijing CGC Certification Center Co., Ltd.
	Denmark	"Wind Turbine Test", Test and Calibration (TAC), DTU Wind and Energy Systems, Technical University of Denmark
	Denmark	Svend Ole Hansen ApS
	Denmark	COWI A/S
	Denmark	Blaest A/S
	Denmark	SWECO Danmark A/S
	Denmark	LM Wind Power A/S
	Germany	WIND-consult Ingenieurgesellschaft für umweltschonende Energiewandlung mbH
	Germany	Windtest Grevenbroich GmbH
	Germany	Moeller Operating Engineering GmbH
	Germany	Fraunhofer-Gesellschaft zur Förderung der angewandten Forschung e.V.
	Germany	Deutsche WindGuard Consulting GmbH
	Germany	Deutsche WindGuard Wind Tunnel Services GmbH
	Germany	UL Solutions

*• *	Korea, Republic of	Korea Institute of Materials Science (KIMS - WTRC)
	Netherlands	TNO Energy Transition
€	Spain	Universidad Politécnica de Madrid Instituto Universitario de Microgravedad "Ignacio Da Riva", IDR/UPM
€	Spain	ENERGY TO QUALITY S.L (BARLOVENTO)
*	Spain	Aresse Engineering S.L.
\$	Spain	Fundación CENER-CIEMAT (CENER)
£	Spain	Barlovento Recursos Naturales S.L.
£	Spain	GL Garrad Hassan Iberica SL
	United Kingdom	Wood (Clean Energy)
	United Kingdom	Offshore Renewable Energy Catapult
	United Kingdom	European Marine Energy Centre
	United States of America	DNV Energy USA, Inc.
	United States of America	Massachusetts Clean Energy Center WTTC
	United States of America	ArcVera Renewables

Customer Test Facilities

Country	•	Name
Denmark		Siemens Gamesa Renewable Energy A/S – Blade Test center
Germany		WRD Wobben Research and Development GmbH
United Kingdom		Vestas Technology UK Ltd



RETL and RECTF distribution

China	5
Denmark	7
Germany	8
Republic of Korea	1
Netherlands	1
Spain	6
United Kingdom	4
United States of America	3



Enduser

- AIG
- Innogy / RWE / EON
- Vattenfall
- EnBW
- Dong / Oerstedt
- Beijing TianRun New Energy Investment
- EDF
- Next Aera
- Danish Energy Association
- ...



Competence Areas for Test Labs & Customer Test Facilities

Established

- Power curve
- Mechanical loads
- Power quality
- Acoustic noise
- Anemometer calibration
- Blade testing
- Gearbox Testing

Upcoming

- Site suitability
- Through life management
- Model validation
- Cyber security



Competence Areas for Certifiers

Established

- Type Certificates
- Project Certificates
- Component Certificates

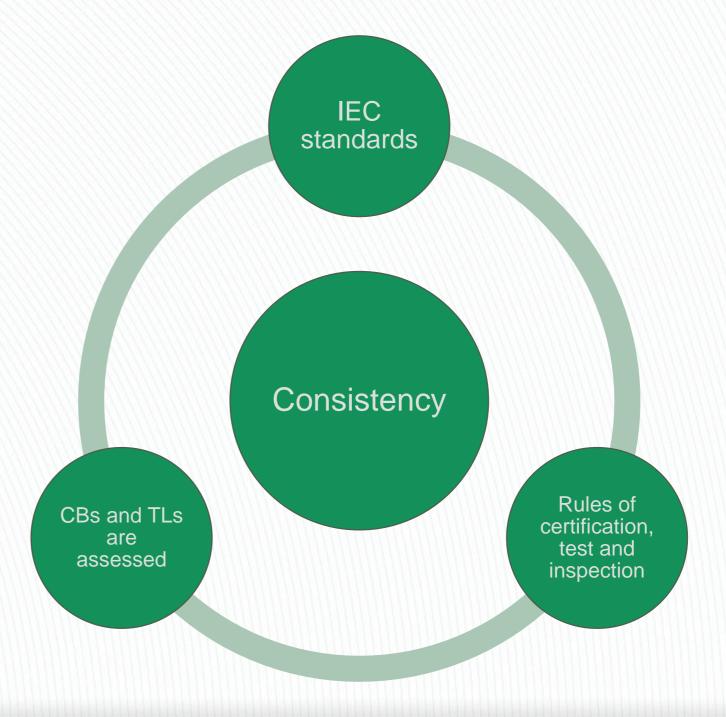
Discussed

- Type Certificates
 - Blades
 - Tower
 - Loads
 - Electrical



Industry benefits

- International and consensus based
 - Well international representation
 - Well industrial representation
- Standardiaztion
 - IECRE certificates and reports guarantee the consistency with IEC standards
 - Only IECRE approved certification bodies and test labs can issue IECRE certificates and test reports
 - Uniform certificate template
- Transparency
 - Online certificate and report database





Industry benefits

- **Equal influence** of stake holder groups
 - Certifiers (Bente Vestergaard, DNVGL)
 - **Test labs** (Eric Effern, windtest grevenbroich)
 - OEMs (Toby Gillespie, GE)
 - End users (Belén Fernández Montes, Vattenfall)
 - Small wind (Hagen Ruff, Chava)
- Principle of consent
- Consistent assessments for certifiers & test labs
- Peer assessment
- Consistent proficiency testing
- Clarification sheets
- Standardised certificate layouts



Possibilities of Influence in IECRE Wind Sector

- Join one of 4 stake holder group
 - certifiers, test labs, OEMs, end users, small wind
 - at least 1 meeting per year
 - direct representation in WE-OMC meetings
 - 1 year observer
- Join working groups
 - Create operational documents
 - Several meetings per year
 - e.g. WG 010

- Attend national representation committees (DKE TBKON.IECRE.CMC)
 - Decide on MB requests to WE-SWG
 - Influence MB decisions, votes
- Attend WE-SWG meetings
 - 1 meeting per year
 - Delegation member or observer
- Attend REMC meetings
 - 1 meeting per year
 - Delegation member or observer



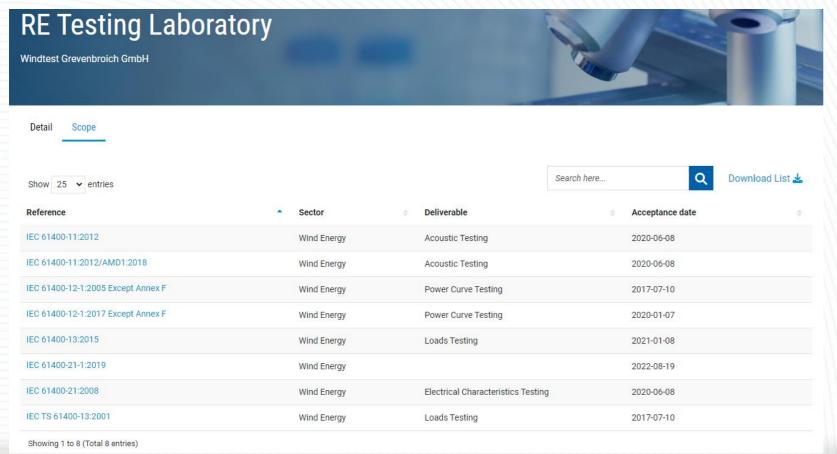
RETL and RECTF Acceptance Process

- Peer assessment
 - technical assessors with up to date detailed know how
 - lead assessor for system assessments
 - lead assessor moderating the process
 - in detail report check
 - site installation check
- Consistent proficiency testing
 - PTs for all competence areas
 - PT conditions decided by all stakeholders
 - 1.5 year rhythm
 - feedback loop into TC88



Industry benefits

- Easy to find qualified organizations and their scopes:
 - RECBs: https://www.iecre.org/members/certification-bodies-recbs
 - RETLs: https://www.iecre.org/members/testing-laboratories-retls
 - RECTFs: https://www.iecre.org/members/customer-test-facilities-rectfs





Certificate of Acceptance

To participate

in the IECRE - IEC System for Certification to Standards relating to Equipment for use In Renewable Energy Applications

Windtest Grevenbroich GmbH

Frimmersdorfer Straße, 73a, D-41517 Grevenbroich

has been assessed and determined to fully comply with the requirements of ISO/IEC 17025: 2005, The Rules and Procedures of the IECRE System.

Windtest Grevenbroich GmbH

is therefore entitled to operate as a German Testing Laboratory within the IECRE the Scope and Standard(s) as listed in the relevant part of the IECRE Web Site at www.iecre.org, and is subject to all other terms as set forth in the IECRE Basic Rules and Rules of Procedure.

The IECRE membership status of this RETL can be verified on the aforementioned site.

Geneva, Switzerland, February 2022



Wolf- We

ECRE Executive Secretary



Industry benefits

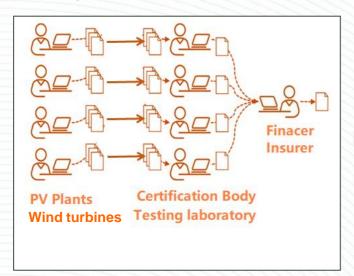
■ Transparent certificate and report database: https://certificates.iecre.org/#/home

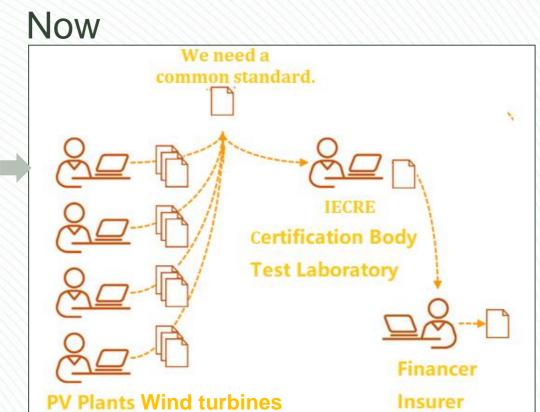
	ewable Energy fication to standards relating to equipm	ent for use in r	renewable energy applications		Home Search				Search by ref	# 0
alid certificate	es only Expired certific	cates only			OOO coople(s) found					Recently v
STATUS	CERTIFICATE NUMBER	TYPE	WIND TURBINE/MODEL	TECHNOLOGY	980 result(s) found TURBINE CLASS	ISSUE DATE ↓	VALID UNTIL	STANDARD/OD	ISSUED TO	ISSUING ORG
VALID	IECRE.WE.CS.23.0148-R0	CS	Bolts M36-10.9 acc. specification	Wind Turbine Component	unspecific Unspecified	2023-06-16			Sinoma Wind Power Blade Co. Ltd.	TÜV NORD CERT Gmbl
VALID	IECRE.WE.TC.23.0137-R0	TC	N133/4.8	Wind Turbine	N133/4.8 S	2023-06-09	2024-06-08	IEC 61400- 1:2005/AMD1:2010 OD-501 Ed 2	Nordex Energy SE & Co.KG	TÜV SÜD Industrie Ser GmbH
VALID	IECRE.WE.CC.23.0150-R0	CC	Wind Turbine Gearbox ZF EH1052A- 113	Wind Turbine	See details on next page S	2023-06-09	2028-06-09		ZF Wind Power Coimbatore Private Limited	DNV Renewables Certification
VALID	IECRE.WE.CS.23.0200-R0	CS	Wind Turbine Gearbox ZF EH1052A- 113	Wind Turbine Component	See details on next page S	2023-06-09			ZF Wind Power Coimbatore Private Limited	DNV Renewables Certification
VALID	IECRE.WE.TC.23.0140-R0	TC	N163/5.X	Wind Turbine	N163/5.X S	2023-06-09	2028-06-08	IEC 61400- 1:2005/AMD1:2010 OD-501 Ed 2	Nordex Energy SE & Co.KG	TÜV SÜD Industrie Se GmbH
VALID	IECRE.WE.TC.23.0139-R0	TC	N149/5.X	Wind Turbine	N149/5.X S	2023-06-09	2024-06-08	IEC 61400- 1:2005/AMD1:2010 OD-501 Ed 2	Nordex Energy SE & Co.KG	TÜV SÜD Industrie Se GmbH
VALID	IECRE.WE.TC.23.0138-R0	TC	N149/4.0-4.5	Wind Turbine	N149/4.0-4.5 S	2023-06-09	2024-06-08	IEC 61400- 1:2005/AMD1:2010 OD-501 Ed 2	Nordex Energy SE & Co.KG	TÜV SÜD Industrie Se GmbH
VALID	IECRE.WE.CC.22.0088-R5	CC	Wind Turbine Generator ENDF4.X-4	Wind Turbine	N/A Unspecified	2023-06-08	2026-02-16		Envision Energy Co., Ltd.	China General Certific Center (CGC)
VALID	IECRE.WE.CC.22.0081-R4	CC	Wind Turbine Gearbox WE7200Y	Wind Turbine	N/A Unspecified	2023-06-05	2027-03-28		Envision Energy Co., Ltd.	DNV Renewables Certification
VALID	IECRE.WE.CS.22.0107-R4	CS	Wind Turbine Gearbox WE7200Y	Wind Turbine Component	N/A Unspecified	2023-06-05			Envision Energy Co., Ltd.	DNV Renewables Certification



Industry benefits

Then







Certificate No.

IECRE.WE.TC.yy.000x-R0

IECRE - IEC System for Certification to Standards Relating to Equipment for Use in Renewable Energy **Applications**

(PROVISIONAL) TYPE CERTIFICATE **Wind Turbine**

This certificate is issued to

Street Country

for the wind turbine

wind turbine class (class, standard, year)

IIA, 61400-1:2005

This certificate attests compliance with IEC 61400 Series as specified in subsequent pages. It is based on the following Uniform template, globally

Design basis evaluation conformity statement

DB-(Number) dd.mm.yy

Design evaluation conformity statement

dd.mm.yy TT-(Number)

DE-(Number)

Type test conformity statement

dd.mm.yy MC-(Number)

Manufacturing conformity statement

dd.mm.yy

Foundation design evaluation conformity

Dated

FDE-(Number) dd.mm.yy

Foundation manufacturing evaluation conformity

FDE-(Number) dd.mm.yy

Type characteristics conformity statement

TCM-(Number) dd.mm.yy

Final evaluation report

FER-(Number)

The conformity evaluation was carried out in accordance with the rules and procedures of the IECRE System www.iecre.org

The wind turbine type specification begins on page 2 of this certificate.

Changes in the system design or the manufacturer's quality system are to be approved by the Certification Body. Without approval, the certificate loses its validity.



Upcoming meetings

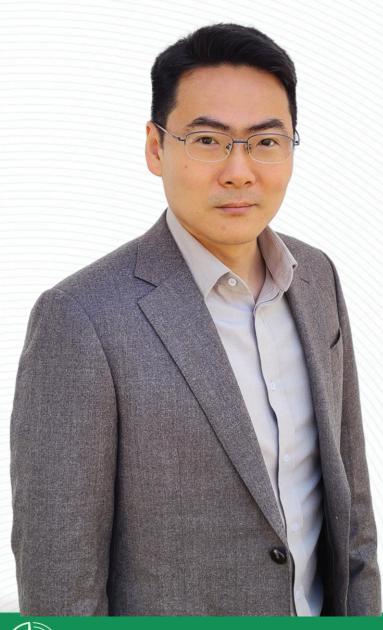
IECRE Management Committee (REMC) meeing: Fall, 2023, in the US (exact date TBD.)

Stakeholder Group End Users (SG553) meeting: 2023.8.15, online

Working Gourp 10 meeting is being planned



Any questions?



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- D-41517 Grevenbroich
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- Web: www.windtest-nrw.de

